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## PIEZOELECTRIC ACTUATOR AND DISK DRIVE USING THE SAME

### Field of the invention

5       The present invention relates to an actuator element made of a piezoelectric material characterized by a high elasticity upon applied electricity, and in particular to a piezoelectric actuator element for use in head positioning means in disk drive and the disk drive using the actuator.

### 10   Background Art

Recent technology of disk drive is making a rapid progress in linear track recording density due to improvements of head device elements. Along with the trend, an increased recording density in normal direction to the tracks becomes important to meet the required much finer track pitch.

15   Then, a mechanism capable of driving a magnetic head with a finer scale is needed to follow the narrow track width accuracy.

The magnetic head for recording and playing data in a magnetic disk of the disk type data storage system is disposed in a head slider mounted on an actuator arm. A voice coil motor (or VCM) moves the actuator arm  
20   pivotally to position the magnetic head for a target location on a disk for reading data. Along with the progress in recording density, however, such a conventional way depending VCM only has become insufficient to keep enough accuracy in positioning the magnetic head. Consequently, an additional fine positioning means using piezoelectric element is proposed to  
25   adopt as an auxiliary actuator to the conventional VCM system. The auxiliary positioning means moves the head slider to perform a fine displacement for positioning at target tracks on a disk with a high speed

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and accuracy (see Japanese Patent No.2,529,360). Additionally, an example of thin-film piezoelectric element to adopt as an auxiliary actuator is disclosed (see Japanese Patent Unexamined Publication No.H9- 73746).

Now, the thin-film piezoelectric element to act as an auxiliary  
5 actuator is required to have down-sized dimensions and light weight, to make a large displacement with a low voltage apply, and to give no influence each other on movements of both main and auxiliary actuators.

The drawback is that no solution is found in conventional arts that can solve the problems all together. Namely, to provide the auxiliary  
10 actuator with a larger resonance frequency than the main actuator and yet to create a large displacement, auxiliary actuator must have a larger rigidity and needs to apply a higher driving voltage of some tens of voltages. The configuration causes not only a complicated actuator structure but also a large circuitry to drive, which results in a difficulty especially to apply the  
15 actuator for the downsized disk drive.

The present invention aims at to solve the aforementioned problems and additionally to provide an actuator acting as an auxiliary actuator that can create a large displacement with a low voltage apply and can perform a stable operation under bending mode caused by extension/contraction  
20 movements exerted from the actuator and the disk drive using the actuator.

## SUMMARY OF THE INVENTION

The piezoelectric actuator disclosed in this invention comprises: (a) a flexible substrate partially separated by a slit; (b) the first piezoelectric  
25 element unit disposed on one of the separated flexible substrates; (c) the second piezoelectric element unit disposed on another separated flexible substrate approximately in parallel with the first piezoelectric element unit;

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and (d) a coupling portion to couple the separated substrates across the slit.

The configuration can prevent a bending resonance phenomena occurred in extension/contraction movements of respective first and second piezoelectric element units to the opposite directions each other because the  
5 structure reinforces the effects of bending mode of the piezoelectric actuator.

### BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of a head suspension assembly in accordance with an exemplary embodiment of the present invention.

10 FIG. 2 is an exploded perspective view of the head suspension assembly.

FIG. 3 is a perspective view of a slider used in the head suspension assembly.

15 FIG. 4 is an exploded perspective view showing a configuration of a flexure used in the head suspension assembly.

FIG. 5 is a partially enlarged perspective view showing a detailed structure of a coupling portion provided in the head suspension assembly.

FIG. 6 is a cross-sectional view taken along the line A - A in FIG. 4.

FIG. 7 is a cross-sectional view taken along the line B - B in FIG. 4.

20 FIG. 8 is a plan view of a piezoelectric actuator element in accordance with the exemplary embodiment of the present invention.

FIG. 9 is a cross-sectional view taken along the line C - C in FIG. 8.

FIG. 10 is a plan view of the flexure attached with piezoelectric actuator elements in accordance with the exemplary embodiment of the  
25 present invention.

FIG. 11 is a cross-sectional view taken along the line Y - Y in FIG. 10.

FIG. 12 is a side view of the head suspension assembly in accordance

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with the exemplary embodiment of the present invention.

FIG. 13 (a) is a cross-sectional view of the piezoelectric actuator elements in accordance with the exemplary embodiment of the present invention.

5        FIG. 13 (b) is a schematic view showing an applying voltage pattern to driving wiring 9a for the thin film piezoelectric actuator elements in accordance with the exemplary embodiment of the present invention.

10       FIG. 13 (c) is a schematic view showing an applying voltage pattern to driving wiring 9b for the thin film piezoelectric actuator elements in accordance with the exemplary embodiment of the present invention.

FIG. 14 is a general schematic view showing pivotal movements of the piezoelectric actuator in accordance with the exemplary embodiment of the present invention.

15       FIG. 15 (a) is a perspective pattern view showing a fundamental vibration mode of a conventional piezoelectric actuator element.

FIG. 15 (b) shows a frequency characteristics of a conventional piezoelectric actuator element.

20       FIG. 16 (a) is a perspective pattern view showing a fundamental vibration mode of the piezoelectric actuator element in accordance with the exemplary embodiment of the present invention.

FIG. 16 (b) shows a frequency characteristic of the piezoelectric actuator element.

25       FIG. 17 is a plan view of the flexure attached with piezoelectric actuator elements in accordance with another exemplary embodiment of the present invention.

FIG. 18 is a perspective view of a disk drive in accordance with the exemplary embodiment of the present invention.

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## DETAILED DESCRIPTION OF THE INVENTION

Now, an exemplary embodiment of the present invention is described with reference to the drawings.

5        FIG. 1 is a perspective view of a head suspension assembly provided with an actuator element having a piezoelectric actuator in accordance with the exemplary embodiment of the present invention. FIG. 2 is an exploded perspective view of the head suspension assembly, and FIG. 3 is a perspective view of a slider used in the head suspension assembly.

10        Head suspension assembly 100 has load beam 4 having slider 2, provided with for instance magnetic head 1 on its distal end as shown in FIGS. 1 to 3. Load beam 4 has a square shaped mounting portion 4a fixed to a head actuator arm (not shown), and mounting portion 4a is fixed to base plate 5 by beam welding or the like. Base plate 5 is mounted to the  
15        aforementioned head actuator arm. Load beam 4 elongates from mounting portion 4a to gradually narrow shaped neck portion 4b, and is followed by straight shaped beam 4c sequentially. Opening 4d is provided in the center of neck portion 4b to form plate spring 4e. Rims 4f are provided on both sides at the distal end of beam 4c to stop pivotal motions of slider holder 3a  
20        with a small gap.

Respective rims 4f elongate straightly from the distal end of beam 4c to the direction of mounting portion 4a. Flexure 7 having patterned wiring 6 is provided on beam 4c as shown in FIG. 2. Basic material of flexure 7 is stainless steel. Slider 2 equipped with magnetic head 1 is mounted on  
25        slider setting portion 7x provided on one end of flexure 7. In addition to this, piezoelectric actuator element 10 is disposed on thin film spaces 8a and 8b provided on flexure 7.

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Four terminals 2a to 2d are disposed in parallel at the bottom surface of slider equipped with magnetic head 1 as shown in FIG. 3. Moreover, air-bearing surface 2e is designed on the top surface of slider 2 to form a bearing film of air above the disk surface by air flowing generated in rotation of disk (not shown) in the pitch direction (tangential direction of the disk). Central point of air-bearing surface 2e corresponds to dimple 4g of load beam 4.

FIG. 4 is an exploded perspective view showing a structure of the end portion of flexure 7, where slider 2 is mounted, used in head suspension assembly 100. Flexure 7 comprises flexure substrate 3 made of stainless steel as a basic material to form flexure body, slider holder 3a and resinous flexible substrate 8c made of for instance polyimide or the like as shown in FIG. 4. Flexure substrate 3 and coplanar slider holder 3a are bonded to the surface of flexible substrate 8c. Flexible substrate 8c thus couples flexure substrate 3 and slider holder 3a mechanically. Additionally, flexible substrate 8c is provided with a partially narrow width to form elastic hinge portions 19a and 19b. Hinge portions 19a and 19b are provided at the edge of flexure substrate 3 and slider holder 3a to couple both materials movably. Electrical wirings 6a, 6b, 6c and 6d are provided on slider setting portion 7x of flexible substrate 8c. In addition to this, thin film spaces 8a and 8b are provided on the tip of flexible substrate 8c separately across slit 30 in parallel with each other. Wirings 6a, 6b, 6c and 6d extend around thin film spaces 8a and 8b.

Ground wiring 9d for grounding terminal of piezoelectric actuator element 10 is provided around slit 30, and slit 30 is partially connected by flexible substrate 8c to form coupling portion 40. Additionally, ground wiring 9d around slit 30 is provided such that wirings 41 of both sides of slit

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30 are shorted on flexible substrate 8c of coupling portion 40. Projection 3b formed on slider holder 3a is pressed to touch dimple 4g provided near the top end of load beam 4. Being projection 3b pressed to touch dimple 4g, slider holder 3a is held pivotally around dimple 4g as a center of rotation in all directions. Therefore, thin film spaces 8a and 8b are attached with bond in both ends on rigid flexure substrate 3 made of stainless steel and slider holder 3a respectively.

External connection terminal 7y is provided on another end of flexure 7 as shown in FIG. 2. External connection terminal 7y is placed on a side opposite to neck portion 4b of mounting portion 4a of load beam 4.

FIG. 5 is a partially enlarged perspective view showing a detailed structure of coupling portion 40, FIG. 6 shows a cross-sectional view taken along the line A - A in flexible substrate 8c and FIG. 7 shows a cross-sectional view taken along the line B - B in flexible substrate 8c. Coupling portion 40 is formed across slit 30 provided in flexible substrate 8c such that thin film spaces 8a and 8b equipped with piezoelectric actuator element 10 are bridged as shown in FIG. 5. Coupling portion 40 positions in an approximately longitudinal center of expansion direction of piezoelectric actuator element 10. The position, more preferably, corresponds to an antinode of a primary bending mode of thin film spaces 8a and 8b that are fixed in both ends on flexure substrate 3 and slider holder 3a respectively. Additionally, ground wiring 9d around slit 30 is provided such that wirings on both sides of slit 30 are shorted to form wiring coupling portion 41 on flexible substrate 8c of coupling portion 40. The relation between width  $t$  and thickness  $h$  of wiring coupling portion 41 is set as  $h > t$ .

Each two pieces of wirings 6a, 6b, 6c and 6d are formed on both sides of flexible substrate 8c by electroplating or the like to connect to magnetic

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head 1 mounted on slider 2 as shown in the cross-sectional view taken along the line A - A in FIG. 6. Additionally, ground wiring 9d is formed by the same method on both sides of slit 30 provided in the center of flexible substrate 8c. On the other hand, wiring coupling portion 41 is formed of  
 5 ground wiring 9d in coupling portion 40 and is connected to ground wiring 9d on both sides of slit 30 as shown in the cross-sectional view including coupling portion 40 in FIG. 7.

Next, piezoelectric actuator element 10 made of a thin film element used in the exemplary embodiment of the present invention is described.  
 10 FIG. 8 is a plan view of piezoelectric actuator elements 10 disposed on thin film spaces 8a and 8b provided in head suspension assembly 100. Thin film piezoelectric actuator element 10 consists of first piezoelectric element unit 10a and second piezoelectric element unit 10b, both are formed of thin film piezoelectric elements, and are disposed in mirror symmetry each other.  
 15 Entire thin film piezoelectric actuator element 10 is covered using flexible coating resin 14. These first piezoelectric element unit 10a and second piezoelectric element unit 10b are coupled in respective ends at joint 14a with coating resin 14. FIG. 9 is a cross-sectional view taken along the line C - C in FIG. 8. Piezoelectric actuator element 10 is bonded to thin film  
 20 spaces 8a and 8b provided on flexible substrate 8c constituting flexure 7. (see FIG. 4). As shown in FIG. 10, piezoelectric actuator element 10 comprises a pair of first piezoelectric element unit 10a and second piezoelectric element unit 10b provided separately each other on right and left sides. Both of first piezoelectric element unit 10a and second  
 25 piezoelectric element unit 10b have a double layer structure that consists of first thin film piezoelectric element 11a and second thin film piezoelectric element 11b being multilayered. First electrode metal layer 12a is formed

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on the top side of first thin film piezoelectric element 11a, and second electrode metal layer 12b is formed on its bottom side. Similarly, third electrode metal layer 12c and fourth electrode metal layer 12d are formed on both top and bottom sides of second thin film piezoelectric element 11b,  
 5 disposed below first thin film piezoelectric element 11a. Second electrode metal layer 12b and third electrode metal layer 12c are bonded using adhesive 13. The piezoelectric element unit having a double layer structure of thin film piezoelectric elements can contribute to produce a larger displacement on an applied voltage.

10 FIG. 10 shows a plan view of flexure 7 attached with piezoelectric actuator elements 10 used in head suspension assembly 100 in accordance with the exemplary embodiment of the present invention when viewed from the bonding side of slider 2 (not shown). FIG. 11 is a cross-sectional view taken along the line Y - Y in FIG. 10, that shows a detailed wiring diagram  
 15 of piezoelectric actuator elements 10. Piezoelectric actuator elements 10 shown in FIG. 8 is fixed with bond, as indicated by the dashed line, on flexible substrate 8c provided with coupling portion 40 and surrounded by pattern formed wiring 6 as shown in FIG. 10.

Next, electrical wirings of piezoelectric actuator element 10 used in  
 20 the exemplary embodiment of the present invention are described with reference to FIG. 11. In FIG. 9, first electrode metal layer 12a and fourth electrode metal layer 12d of piezoelectric actuator element 10 are charged positively, while second electrode metal layer 12b and third electrode metal layer 12c are grounded. First electrode metal layer 12a and fourth  
 25 electrode metal layer 12d are connected to thin film piezoelectric element driver wirings 9a and 9b provided on flexure 7 respectively through bonding wire 16. Second electrode metal layer 12b and third electrode metal layer

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12c are connected to thin film piezoelectric element driver wiring 9c through grounded metal layer 17. Grounded wiring 9d of slider 2, or a grounded terminal of slider 2, is shorted to thin film piezoelectric element driver wiring 9c. Other ends of these thin film piezoelectric element driver wirings 9a, 9b and 9c are connected to an external control circuit (not shown) through terminals mounted on terminal holder 7y.

Next, movement of head suspension assembly 100 is described with reference to FIGS. 12 to 14. FIG. 12 shows a side view of head suspension assembly 100 in accordance with the exemplary embodiment of the present invention. FIG. 13 shows a schematic sectional view of one of piezoelectric element unit constituting piezoelectric actuator element 10 and a schematic view for the applied voltage specification to describe the movement of head suspension assembly 100. FIG. 14 is a general schematic view to describe the movements of head suspension assembly 100.

Thin film piezoelectric element driver wiring 9c for piezoelectric element unit 10a or 10b of piezoelectric actuator element 10 is grounded as shown in FIG. 13 (a). Thin film piezoelectric element driver wirings 9a and 9b are supplied with driving voltage to drive first thin film piezoelectric element 11a and second thin film piezoelectric element 11b respectively as shown in FIG. 13 (b) and (c). These driving voltages are in opposite phase each other relative to the bias voltage  $V_0$  as a neutral. Upon driving voltage applied, first thin film piezoelectric element 11a and second thin film piezoelectric element 11b contract in the direction indicated by arrow B as shown in FIG. 13 (a). Because voltages are applied for first thin film piezoelectric element 11a and second thin film piezoelectric element 11b in the polarization direction, first thin film piezoelectric element 11a and second thin film piezoelectric element 11b do not lose the properties owing to

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polarization turn over. And when applied voltage is low enough not to cause polarization turn over, either plus or minus voltage can be applied on thin film piezoelectric element driver wiring 9a and 9b without influencing any damage in the property.

5           FIG. 14 illustrates a pivotal movement of slider 2 when second piezoelectric element unit 10b expands while first piezoelectric element unit 10a contracts.

When second piezoelectric element unit 10b expands in the direction indicated by arrow E and first piezoelectric element unit 10a contracts in  
10 the direction indicated by arrow D, slider 2 and slider holder 3a move pivotally in the direction indicated by arrow C, acting dimple 4g, pressed to touch projection 3b, as a rotational center. Consequently, magnetic head 1 mounted on slider 2 moves across width of track provided concentrically on a disk. Therefore, magnetic head 1 not correctly positioned on tracks due  
15 to out-of-alignment can be moved to trace the target tracks, resulting a good "on-track property" with a high accuracy.

Plate spring 4e, shown in FIG. 2, of load beam 4 applies a load of the order of 20 mN to 30 mN on slider 2. Upon pivotal movements of slider holder 3a, the load acts on dimple 4g and slider holder 3a. Therefore, a  
20 frictional force determined by a friction factor between slider holder 3a and dimple 4g affects slider holder 3a. The frictional force prevents projection 3b of slider holder 3a and dimple 4g from occurring out-of-alignment.

FIGS. 15 (a) and 16 (a) show schematic patterns of a primary bending mode, a fundamental vibration mode, of piezoelectric element unit 10 fixed  
25 in its both ends on flexure substrate 3 and slider holder 3a respectively, and FIGS. 15 (b) and 16 (b) show frequency characteristics of the cases.

FIG. 15 shows a case when first piezoelectric element unit 10a and

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second piezoelectric element unit 10b stay in a free state that means, different from the exemplary embodiment of the present invention, a case when coupling portion 40 is not provided on flexible substrate 8c to be equipped with piezoelectric actuator element 10. In such a structure, an  
5 extension/contraction movement of piezoelectric element unit 10a and 10b causes a primary bending mode vibration phenomenon, a wavy motion such that one piezoelectric element unit bends upward while another piezoelectric element unit bends downward as indicated by arrows A and B, as a fundamental vibration mode. Consequently, unstable phenomenon  
10 due to resonance of actuator elements occurs in low frequencies as shown in point C in FIG. 15 (b).

A highly accurate positioning can not be performed due to losses generated in displacements by such resonance, because neutral axis position of rigidity differs in area equipped with piezoelectric actuator element 10 in  
15 flexible substrate 8c and area equipped with flexible substrate 8c in slider holder 3a.

On the other hand, FIG. 16 (a) shows schematic patterns of a fundamental vibration mode of the piezoelectric actuator in a case when coupling portion 40 is provided on flexible substrate 8c equipped with  
20 piezoelectric actuator element 10 in accordance with the exemplary embodiment of the present invention and FIG. 16 (b) shows a frequency characteristic of the case. Coupling portion 40 positions in an approximately longitudinal center of first piezoelectric element unit 10a and second piezoelectric element unit 10b, and more preferably, positions  
25 corresponding to an antinode of a bending mode generating the aforementioned wavy resonance. FIG. 16 shows clearly that the introduction of coupling portion 40 can perform a high frequency resonance

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characteristic due to suppression of the wavy vibration phenomenon and the resonance phenomenon in low frequency domain. Therefore, piezoelectric element units extend and contract in a same plane, causing no losses and out-of-alignment in displacement generated by extension/contraction movement, which enables to perform a stable operation with a high accuracy.

Coupling portion 40 must not have any resistance for the extension/contraction movements when piezoelectric element units 10a and 10b extend or contract in opposite directions respectively, but must have a rigidity high enough to suppress the fundamental vibration of bending mode. In the exemplary embodiment of the present invention, wiring coupling portion 41 is formed on flexible substrate 8c of coupling portion 40 to short ground wiring 9d provided on both sides of slit 30 as shown in FIG. 5. And the relation between width  $t$  and thickness  $h$  of wiring coupling portion 41 is designed as  $h > t$ . Therefore, wiring coupling portion 41 can have a larger rigidity in the thickness direction, and first piezoelectric element units 10a and second piezoelectric element units 10b can have a smaller rigidity in the longitudinal direction respectively. Consequently, a stable operation can be performed suppressing the wavy resonance phenomenon without being hampered the extension/contraction movements exerted from the piezoelectric elements.

Another exemplary embodiment of coupling portion 40 is given in FIG. 17, showing a plan view of flexure 7 attached with piezoelectric actuator elements 10, when viewed from the bonding side of slider as in FIG. 10. The exemplary embodiment shows a structure having a plurality of ladder shaped coupling portion 40. A plurality of coupling portion can contribute to an optimization of the strength and flexibility of the coupling portion.

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FIG. 18 shows a disk drive in accordance with the exemplary embodiment of the present invention. Disk 50 fixed to main shaft 51 is rotationally driven by a drive means (not shown) directly secured to main shaft 51. Spindle motor, for instance, is used for the drive means.

5        Head actuator 52 comprises head slider 53 equipped with magnetic head (not shown) and suspension arm 55 (load beam) attached with flexure 54, wherein flexure 54 is fixed to head slider 53 on its distal end. Suspension arm 55, having the first positioning means or pivotally driving means 57 on its other end, is mounted to bearing 56 freely in pivotal  
10   movement. Voice coil motor having a flat coil is used for pivotal driving means 57. Driving means 57 moves suspension arm 55 above the surface of disk 50 pivotally as indicated by arrow 59 to transport head slider 53 to target tracks on disk 50 accurately and to trace tracks by the magnetic head. Moreover, head actuator 52 discussed in FIGS. 1 to 11 in the exemplary  
15   embodiment has head slider 53 to carry out a fine displacement for positioning at target tracks acting as the second positioning means. The configuration can perform a fine positioning on a disk with a high accuracy and can contribute to provide a downsized disk drive having a large storage capacity.

20        As mentioned above, the piezoelectric actuator used in the exemplary embodiment of the present invention has a structure that can reinforce the bending mode of the piezoelectric actuator and can suppress the bending resonance caused by the movements of respective piezoelectric element units to opposite directions.

25        Therefore, the invention disclosed can produce the piezoelectric actuator with a high frequency resonance characteristics capable of positioning on the disk accurately and can provide an excellent downsized

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disk drive with a large storage capacity using the piezoelectric actuator.